



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3537-3

Job Sheet 183871



Part No: D3537-3

Job Qty: 5 ea

Part Name: Wearpad



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP Rev:A New Issue 07-02-14 JLM IPP REV:B 15.10.16 AUTOMATED PROCESS DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	5 pcs		10/5/18	0.00	0.30	Waterjet 1		DC 18/09/28
120	QC	5 pcs		10/5/18	0.00	0.00	QC8		38
130	Brake NC	5 pcs		10/5/18	0.02	0.23	Brake NC 1		SB JAS
140	QC	5 pcs		10/5/18	0.00	0.00	QC5		38
150	Autoweld 1	5 pcs		10/5/18	0.00	0.45	Automated welding		180 2-00
160	QC	5 pcs		10/5/18	0.00	0.00	QC10		EL
170	QC	5 pcs		10/5/18	0.00	0.00	QC5		EL
200	Packaging	5 pcs		10/5/18	0.00	0.00	Packaging3-1	FP-001	RL 18-12-12
210	QC21-SA	5 Ea		10/5/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.7450 sf (.149 ea)	100-Waterjet	21 DEC 12 2018 9-00 S100178

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S16GA	1	274	0

SAC
00
00

100
00
00

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearpad	5.859inches $\pm$ 0.010	5.869 5.849		
2	Wearpad	3.500inches $\pm$ 0.010	3.510 3.490		
3	Wearpad	1.965inches $\pm$ 0.010	1.975 1.955		
4	Wearpad	2.795inches $\pm$ 0.010	2.805 2.785		
5	Wearpad	3.625inches $\pm$ 0.010	3.635 3.615		
6	Wearpad	0.220inches $\pm$ 0.010	0.230 0.210		
7	Wearpad	0.380inches $\pm$ 0.010	0.390 0.370		
8	Wearpad	0.063inches $\pm$ 0.010	0.073 0.053		

Plex 9/27/18 2:30 PM Dart.Gagnon.Michelle

DART
AEROSPACE

Container No: S114665



Part: D3537-3
Job No: 183871
Serial No/Batch: S114665
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/28/18

